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Anchor Pattern Standards*

<u>Anchor Pattern</u>	<u>Grit Type & Size</u>
.50 mil	100 mesh garnet, 120 mesh aluminum oxide, G120 steel grit
1 mil	80 mesh garnet, 100 mesh aluminum oxide, G80 steel grit
1.5 mils	36 mesh garnet, 36 mesh aluminum oxide, G50 steel grit
2 mils	36 mesh garnet, 36 mesh aluminum oxide, G40 steel grit
2.5 mils	36 mesh garnet, 24 mesh aluminum oxide, G25 steel grit
3 mils	16 mesh garnet, 16 mesh aluminum oxide, G16 steel grit

*Pressure blast on mild steel, normal 90 PSI nozzle pressure, 2 feet from surface.

Abrasive sizes vary and a close tolerance (approximately 10%) should be maintained where abrasives are reclaimed and re-used. Reclaim abrasives should be angular and free from oil, grease and contaminants.